Celanese
The chemistry inside innovation™

ECOMID® A H J10 BK 9017/A

ECOMID®

General purpose grade, designed for Automotive industry, medium toughness. Typically used for fitting elements.

Product information

Resin Identification	PA66-I		ISO 1043
Part Marking Code	>PA66-I<		ISO 11469
Continuous Service Temperature	120	°C	IEC 60216-1

Rheological properties

Moulding shrinkage range, parallel	1.5 - 2.2	%	ISO 294-4, 2577
Moulding shrinkage range, normal	1.5 - 2.2	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	2300 / 1100[C]	MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	55 / 35[C]	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	30 / -[C]	%	ISO 527-1/-2
Flexural modulus	2200 / -	MPa	ISO 178
Flexural strength	85 / -	MPa	ISO 178
Charpy impact strength, 23°C	>100 / N[C]	kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	30 / >50[C]	kJ/m²	ISO 179/1eA
Izod notched impact strength, 23°C	35 / -	kJ/m²	ISO 180/1A
Izod notched impact strength, -30°C	11.0 / -	kJ/m²	ISO 180/1A
Poisson's ratio	0.39 / 0.45[C]		

[C]: Calculated

Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	265 / *	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	70 / *	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	190 / *	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	206 / *	°C	ISO 306
Coefficient of linear thermal expansion (CLTE), parallel	129[1] / *	E-6/K	ISO 11359-1/-2
Coefficient of linear thermal expansion (CLTE), normal	130[1] / *	E-6/K	ISO 11359-1/-2

[1]: Temperature range: -30°C to 150°C

Flammability

	dry/cond.		
Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	IEC 60695-11-10
FMVSS Class	B		ISO 3795 (FMVSS 302)

Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	1.9 / *	%	Sim. to ISO 62
Water absorption, 2mm	6.9 / *	%	Sim. to ISO 62
Density	1090 / -	kg/m³	ISO 1183

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Injection

Drying Recommended	yes	
Drying Temperature	80	°C
Drying Time, Dehumidified Dryer	2 - 4	h
Processing Moisture Content	≤0.15	%
Melt Temperature Optimum	290	°C
Min. melt temperature	280	°C
Max. melt temperature	300	°C
Screw tangential speed	≤0.3	m/s
Mold Temperature Optimum	80	°C
Min. mould temperature	50	°C
Max. mould temperature	100	°C

Characteristics

Processing	Injection Moulding
Delivery form	Granules
Special characteristics	High impact or impact modified, Heat stabilised or stable to heat

Automotive

OEM	STANDARD	ADDITIONAL INFORMATION
VW Group	VW 50127	*Best Fitting Grade To PA66-2, Not Officially Approved
VW Group	VW 50133	*Best Fitting Grade To PA66-2-A, Not Officially Approved

Revised: 2025-04-24 Source: Celanese Materials Database